

Tuesday, 14/10/2008 1:10:45 PM
Julie Lecocq

Process Sheet

Customer : CC-DAR01 Dart Aerospace Ltd.

Drawing Name : BLUE

Job Number : 42576

Estimate Number : 10804

Part Number :

Part Number : D29332

This Issue : 14/10/2008 S.O. No. :

Drawing Number : D29332

Previous Rev. : NC

Project Number :

First Issue : 11 Type : MACHINED PARTS

Drawing Revision :

Previous Run : 36878

Material :

Due Date : 31/10/2008 Qty: 2 Um: Each

Written By :

Checked & Approved By :

Comment :

JUL 08.10.14

Additional Product

Job Number:



Seq #:

Machine Or Operation:

Description :

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

PULL FROM STK:

2 X D2933-2UP B 41726

ST 08-10-20

2.0

D29332UP

206 Saddle Right-unpainted



Comment: Qty.: 1.0000 Each(s)/Unit Total: 2.0000 Each(s)
unpainted

3.0

SPRAY PAINTING

SPRAY PAINTING



Comment: POWDER COATING
WHITE PER QSI 005

MF 08 11 09 (2)

4.0

QC14

INSPECT SPRAY PAINT



Comment: INSPECT SPRAY PAINT

ST 08-11-10

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1
ID & STK USING NEW B/N

ST 08 11 10 (2)

6.0

QC21

FINAL INSPECTION/W/O RELEASE



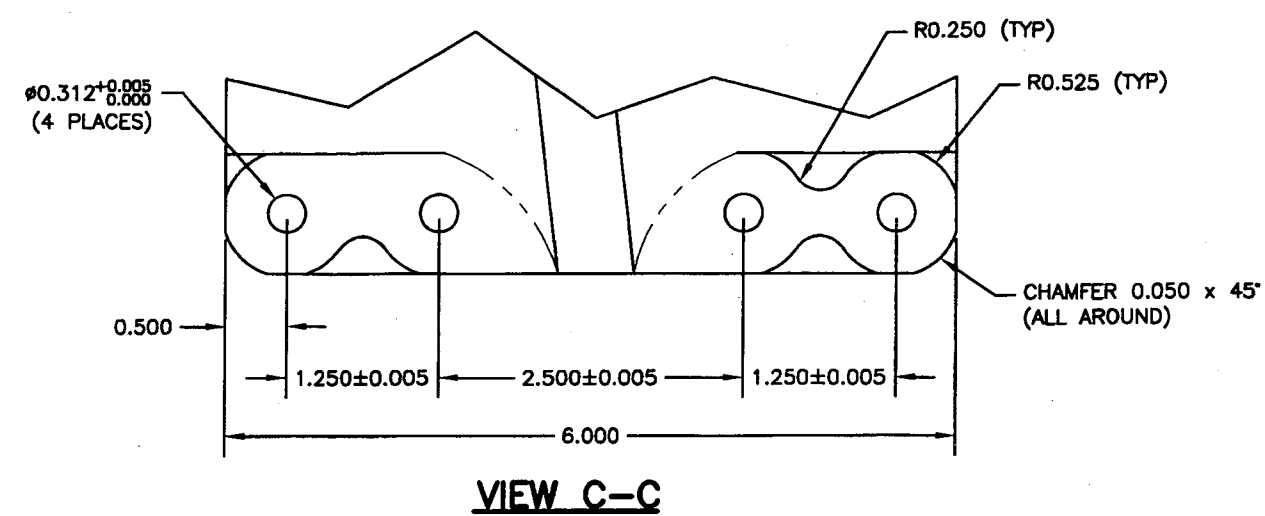
Comment: FINAL INSPECTION/W/O RELEASE

08/11/10

Job Completion:

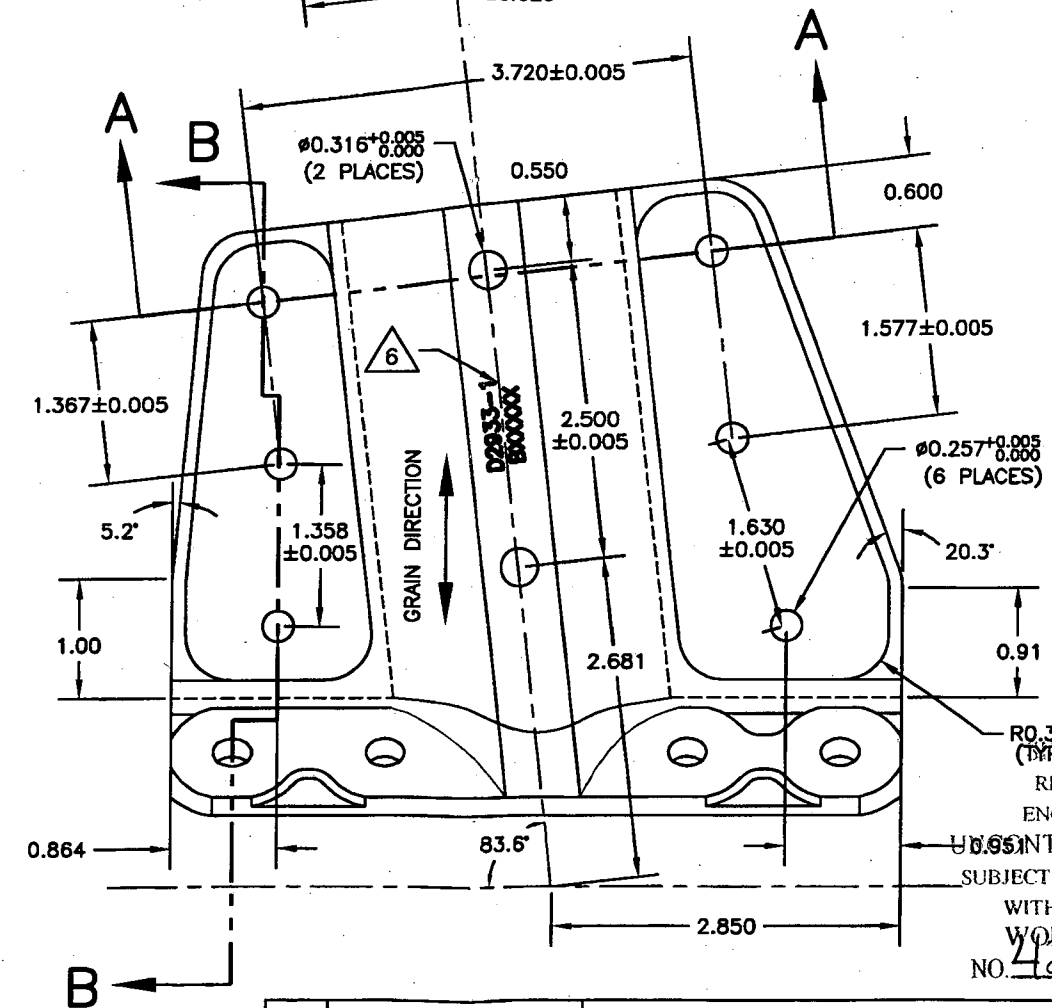
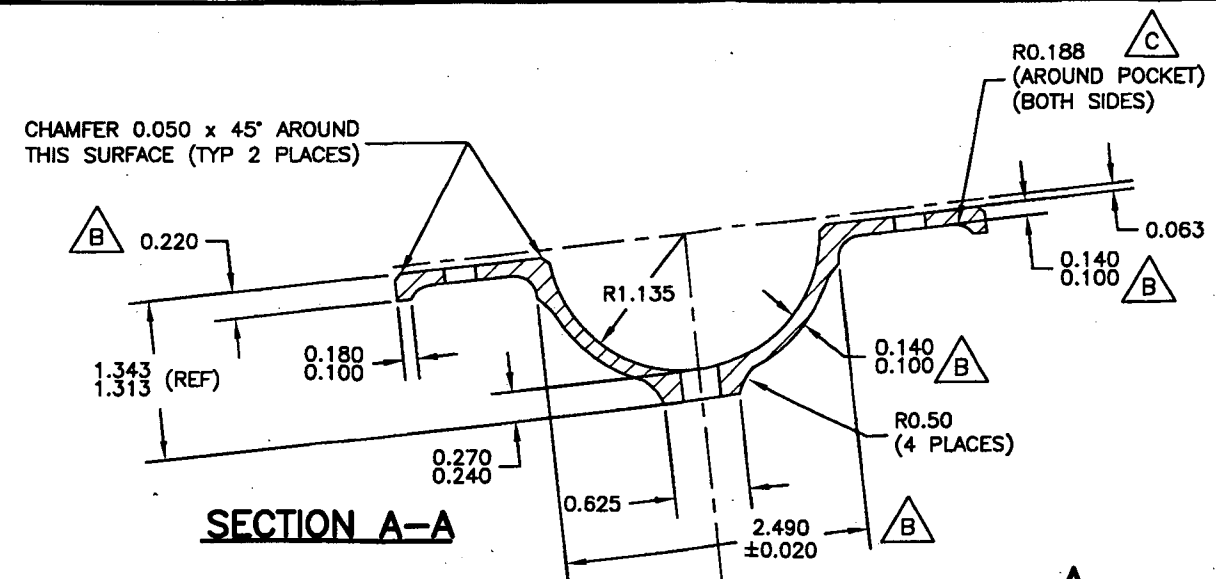
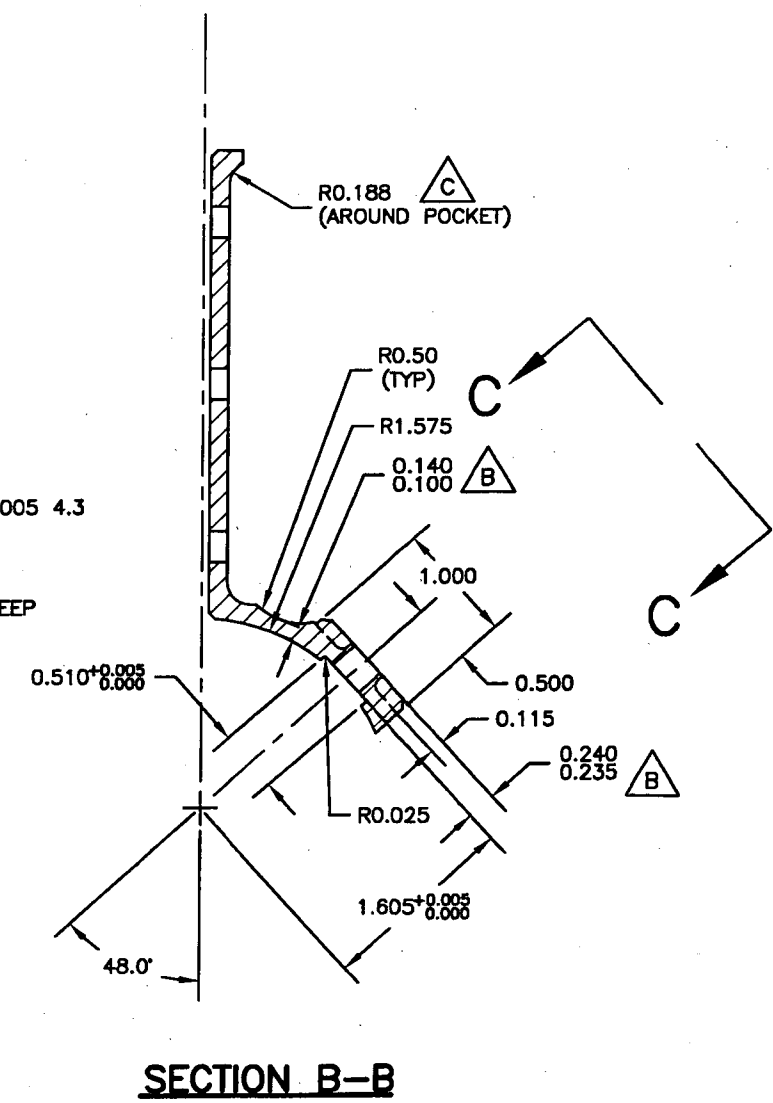


MF 08-11-10



D2933-1 LH SADDLE (SHOWN)
D2933-2 RH SADDLE (OPPOSITE)

- NOTES:**
- 1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-001 SADDLE BILLET, 7075)
 - 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.3
 - 3) BREAK ALL SHARP EDGES 0.010 TO 0.020
 - 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
 - 5) ALL DIMENSIONS ARE IN INCHES
 - 6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP



UNCONTROLLED COPY
 RETURN TO
 ENGINEERING
 SUBJECT TO AMENDMENT
 WITHOUT NOTICE
 WORK ORDER
 NO. 42516

C	06.11.09	R0.188 WAS R0.30 TO R0.25
B	00.05.29	CHANGED GEOMETRY AND MATERIAL
A	99.10.29	NEW ISSUE
DESIGN	CB	DART DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	PH	DRAWING NO. D2933
DATE	06.11.09	TITLE SADDLE INSIDE
		REV. C SHEET 1 OF 1 SCALE 2:3

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RELEASED
 07-02-12